(m) *Alkaline cleaning rinse.*

SUBPART A—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth alkaline cleaned	
Antimony	6.78	3.02
Lead	0.991	0.472
Oil and grease	47.2	28.4
TSS	96.8	46.0
pH	.....	(1)

[1] Within the range of 7.5 to 10.0 at all times.

(n) *Swaging spent emulsions.*

SUBPART A—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth swaged with emulsion	
Antimony	0.005	0.002
Lead	0.0007	0.0004
Oil and grease	0.036	0.022
TSS	0.073	0.034
pH	.....	(1)

[1] Within the range of 7.5 to 10.0 at all times.

(o) *Degreasing spent solvents—Subpart A—BPT.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§ 471.12 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT):

(a) *Rolling spent emulsions.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with emulsion	
Antimony	0.067	0.030
Lead	0.010	0.005

(b) *Rolling spent soap solutions.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with soap solutions	
Antimony	0.120	0.055
Lead	0.018	0.009

(c) *Drawing spent neat oils—Subpart A—BAT.* There shall be no discharge of process wastewater pollutants.

(d) *Drawing spent emulsions.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with emulsions	
Antimony	0.080	0.034
Lead	0.011	0.005

(e) *Drawing spent soap solutions.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with soap solutions	
Antimony	0.022	0.010
Lead	0.003	0.002

(f) *Extrusion press and solution heat treatment contact colling water.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds/per million off-pounds) of lead-tin-bismuth heat treated	
Antimony	0.414	0.185
Lead	0.061	0.030

(g) *Extrusion press hydraulic fluid leakage.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds/per million off-pounds) of lead-tin-bismuth extruded	
Antimony	0.158	0.071
Lead	0.023	0.011

(h) Continuous strip casting contact cooling water.

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth cast by the continuous strip method	
Antimony	0.003	0.001
Lead	0.0004	0.0002

(i) *Semi-continuous ingot casting contact cooling water.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth cast by the continuous strip method	
Antimony	0.009	0.004
Lead	0.001	0.0006

(j) *Shot casting contact cooling water.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth shot cast	
Antimony	0.107	0.048
Lead	0.016	0.008

(k) *Shot-forming wet air pollution control scrubber blowdown.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth shot formed	
Antimony	0.169	0.076
Lead	0.025	0.012

(l) *Alkaline cleaning spent baths.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth alkaline cleaned	
Antimony	0.345	0.154
Lead	0.051	0.024

(m) *Alkaline cleaning rinse.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth alkaline cleaned	
Antimony	0.678	0.302
Lead	0.099	0.047

(n) *Swaging spent emulsions.*

SUBPART A—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth swaged with emulsion	
Antimony	0.005	0.002
Lead	0.0008	0.0004

(o) *Degreasing spent solvents—Subpart A—BAT.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§ 471.13 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards. The mass of pollutants in the lead-tin-bismuth forming operations' process wastewater shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with emulsions	
Antimony	0.067	0.030
Lead	0.010	0.005
Oil and grease	0.468	0.281
TSS	0.960	0.457
pH	.....	(1)

[1] Within the range of 7.5 to 10.0 at all times.

(b) *Rolling spent soap solutions.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with soap solutions	
Antimony	0.120	0.055
Lead	0.018	0.009
Oil and grease	0.860	0.520
TSS	1.80	0.840
pH	.....	(1)

[1] Within the range of 7.5 to 10.0 at all times.

(c) *Drawing spent neat oils—Subpart A—NSPS.* There shall be no discharge of process wastewater pollutants.

(d) *Drawing spent emulsions.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with emulsions	
Antimony	0.076	0.034
Lead	0.011	0.005
Oil and grease	0.526	0.316
TSS	1.087	0.513
pH	.....	(1)

[1] Within the range of 7.5 to 10.0 at all times.

(e) *Drawing spent soap solutions.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with soap solutions	
Antimony	0.022	0.010
Lead	0.003	0.002
Oil and grease	0.149	0.090
TSS	0.306	0.146
pH	.....	(1)

[1] Within the range of 7.5 to 10.0 at all times.

(f) *Extrusion press and solution heat treatment contact cooling water.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth heat treated	
Antimony	0.414	0.185
Lead	0.061	0.030
Oil and grease	2.80	1.72
TSS	5.91	2.81
pH	.....	(1)

[1] Within the range of 7.5 to 10.0 at all times.

(g) *Extrusion press hydraulic fluid leakage.*